

IONEL™  
LiFSI (Lithium bis(fluorosulfonyl)imide)

IONEL™ is LiFSI used as electrolytes in Lithium-ion batteries. Nippon Shokubai developed mass-production technology for LiFSI using proprietary synthesis and refining techniques for the first time in the world in 2013.

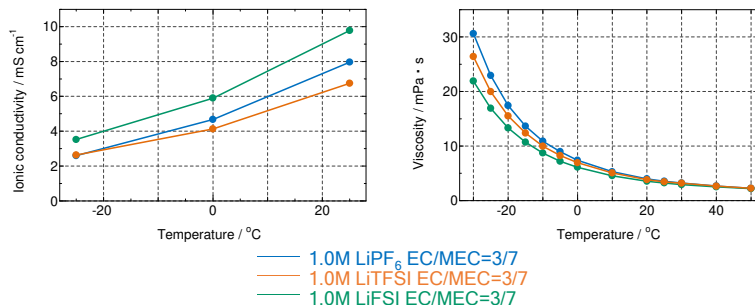
We have applied for patents suitable for Lithium-ion battery applications all over the world and own many patent rights. It complies with laws and regulations in major countries, so customers can use it with confidence in terms of quality and intellectual property.

## Basic properties

### Physical properties

	LiFSI	LiPF <sub>6</sub>	LiTFSI
Molecular weight	187.1	151.9	287.1
Ionic conductivity (mS/cm)	9.8	8.0	6.8
Thermal decomposition temperature (°C)	308	154	337

### Ionic conductivity and viscosity

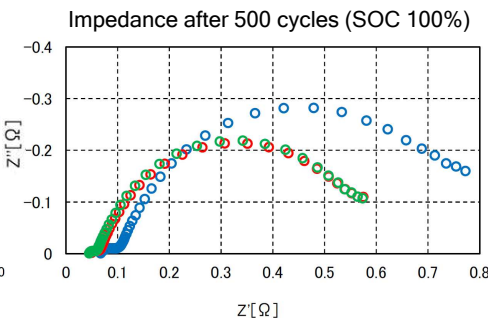
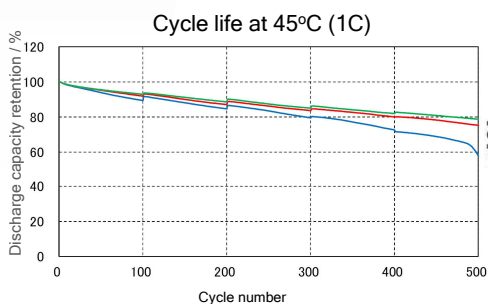


LiFSI-based electrolytes show higher ionic conductivity and lower viscosity.

## Battery Evaluation

LiFSI-containing electrolytes show excellent cycle stabilities, high-rate and low-temperature performances.

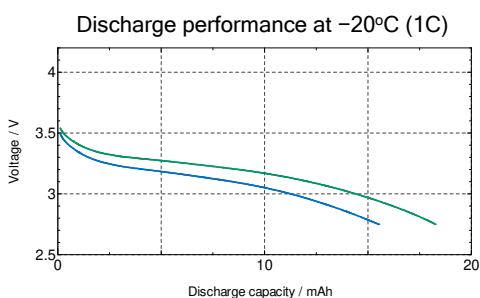
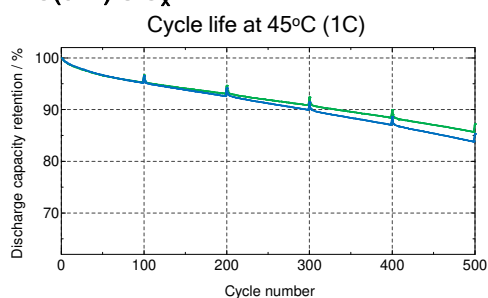
### NMC(811)/Graphite



— 1.2M LiPF<sub>6</sub> EC/MEC=3/7  
— 0.2M LiFSI+1.0M LiPF<sub>6</sub> EC/MEC=3/7  
— 0.6M LiFSI+0.6M LiPF<sub>6</sub> EC/MEC=3/7

Cell  
 • Cathode : NMC811  
 • Anode : Natural graphite  
 • Separator : PE 20 μm  
 • Jellyroll type-laminated cells (1080 mAh)  
 Evaluated by LIBTEC

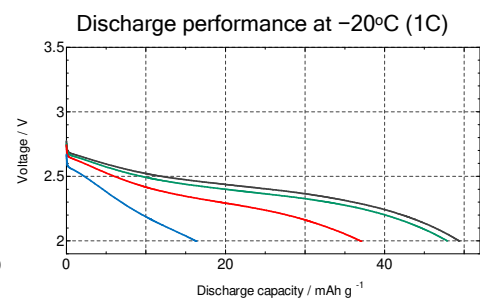
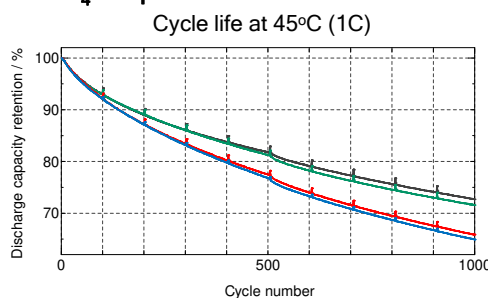
### NMC(811)/SiO<sub>x</sub>



— 1.2M LiPF<sub>6</sub> EC/MEC=3/7  
— 0.6M LiFSI+0.6M LiPF<sub>6</sub> EC/MEC=3/7

Cell  
 • Cathode : NMC811  
 • Anode : SiO<sub>x</sub> (Shin-Etsu Chemical KSC-1265) : Artificial graphite = 20:80 (wt/wt)  
 • Separator : PE 25 μm  
 • Single-layer laminated cells (30 mAh)

### LiFePO<sub>4</sub>/Graphite



— 1.2M LiPF<sub>6</sub> EC/MEC=3/7  
— 0.2M LiFSI+1.0M LiPF<sub>6</sub> EC/MEC=3/7  
— 0.6M LiFSI+0.6M LiPF<sub>6</sub> EC/MEC=3/7  
— 1.0M LiFSI+0.2M LiPF<sub>6</sub> EC/MEC=3/7

Cell  
 • Cathode : LiFePO<sub>4</sub>  
 • Anode : Natural graphite  
 • Separator : PE 25 μm  
 • Single-layer laminated cells (30 mAh)